Stress distribution in the tyre - road contact patch

Professor Dr Gabriel Anghelache, Lecturer Dr Raluca Moisescu

University POLITEHNICA of Bucharest Automotive Engineering Department





Topics

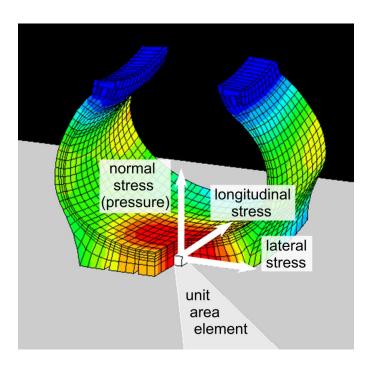
- Introduction to Tyre-Road Contact Stress
- Indoor Flat Bed Rig at UPB
- Road Embedded Set-Up at UPB
- Tracking and Optical Measurement of Kinematics
- Truck Tyre Stress Distributions
- Passenger Car Tyre Stress Distribution
- Bicycle Tyre Stress Distribution
- Conclusions

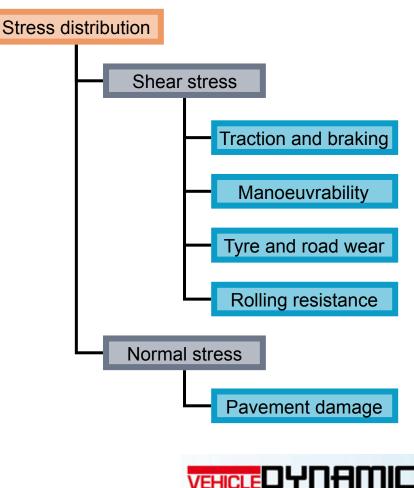




Introduction to Tyre-Road Contact Stress

 All loads for vehicle support and movement, excepting the aerodynamic forces, are developed in the contact patch







EX**PO** 2012

Tyre-Road Contact Stress Investigation Approaches

- **Research Methods**
- Experimental
- Numerical
- Tyre Rolling Conditions
- Static
- Free Rolling
- Driving / Braking
- Cornering

Tyre Types

- Truck Tyres
- Passenger Car Tyres
- Motorcycle / Bike Tyres

Road

- Rigid
- Deformable





Tyre-Road Contact Stress Experimental Investigation

Facility Location

- Indoor Rig
- Outdoor Facility

Sensing Elements Position

- Rolling Surface
- Tyre

Number of Sensing Elements

- Single
- Multiple (Array)



Directions

- Normal (1D)
- Shear Stresses (2D)
- Normal & Shear Stresses (3D)

Test Speed

- High
- Low
- Static



Indoor Flat Bed Rig at UPB

Main specifications

- shear stress measurement;
- sensing elements in flat bed surface;
- passenger car tyres 12" to 15";
- freely rotating wheel without steer angle;
- low speed of flat bed;
- 1500 N to 7000 N tyre vertical load;
- different inflation pressures;
- different friction coefficients of road surface.

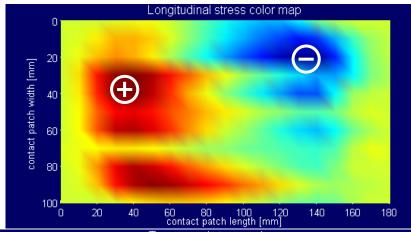






Indoor Flat Bed Rig at UPB

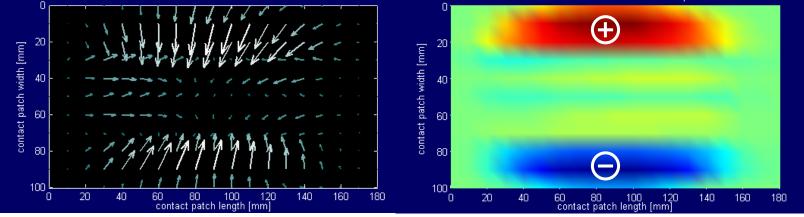
- Passenger car tyre with tread design
- Free rolling conditions
- Tyre action upon the road surface



Transversal stress color map

VEHICLE

FX&0 2012





Road Embedded Set-Up at UPB

Main specifications

- 3D stress distributions
- adequate for truck tyres, also usable for other tyre types
- transversal array of 30 strain gauged sensing elements
- array of sensing elements wider than contact patch
- transversal resolution of 10 mm
- designed for free rolling/ driving/braking conditions
- designed for extended speed range

Rig dynamic calibration in laboratory



Transversal array of sensing elements





Road Embedded Set-Up at UPB



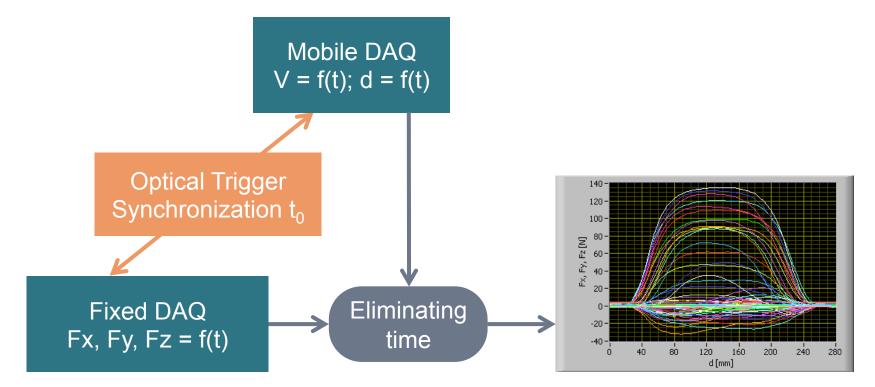
for synchronisation

embedded transducer





Data Acquisition and Initial Processing



Fx, Fy, Fz = f(d)



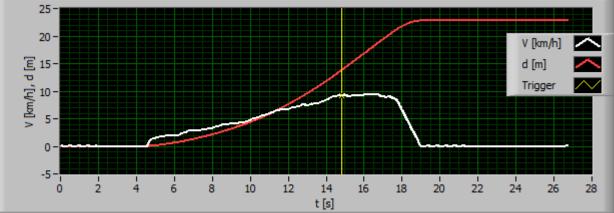
10



Speed and Distance Measurement and Tracking

 $V= f(t) \\ d=f(t)$

triggered by optical system











Wheel Tracking







Stress, Speed and Distance Measurement







Optical Measurement of Kinematics

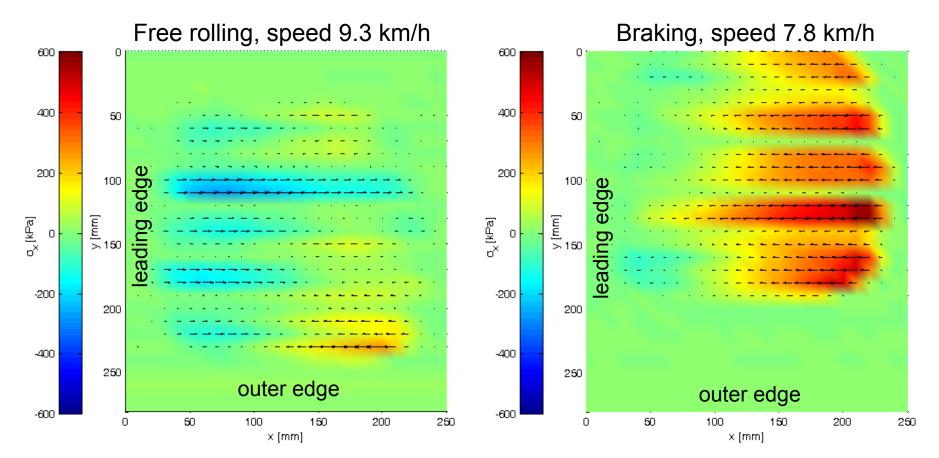


- Alternative measurements with high speed camera derived parameters:
 - Vehicle speed and distance
 - Wheel angular velocity
 - Longitudinal wheel slip





Truck Tyre Longitudinal Stress Distribution

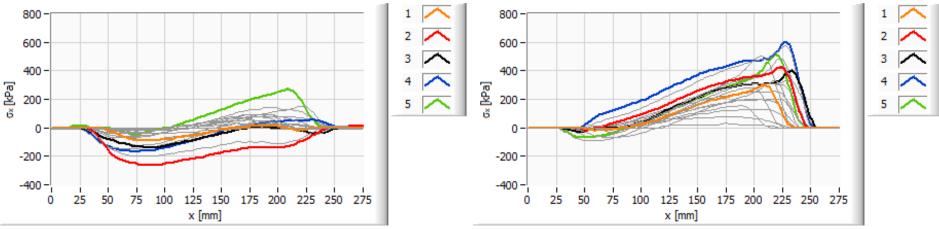




11R22.5 tyre, steering axle wheel with camber 780 kPa inflation pressure



Truck Tyre Longitudinal Stress Distribution

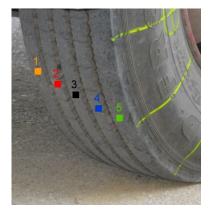


Free rolling, speed 9.3 km/h

- Free rolling conditions:
 - quasi-sinusoidal distribution of longitudinal stress (vectors are generally oriented towards the centre of the contact patch)
 - notable differences in shapes of longitudinal stresses on continuous ribs (1, 3 and 5) vs. discontinuous ribs (2 and 4)
- Braking conditions:



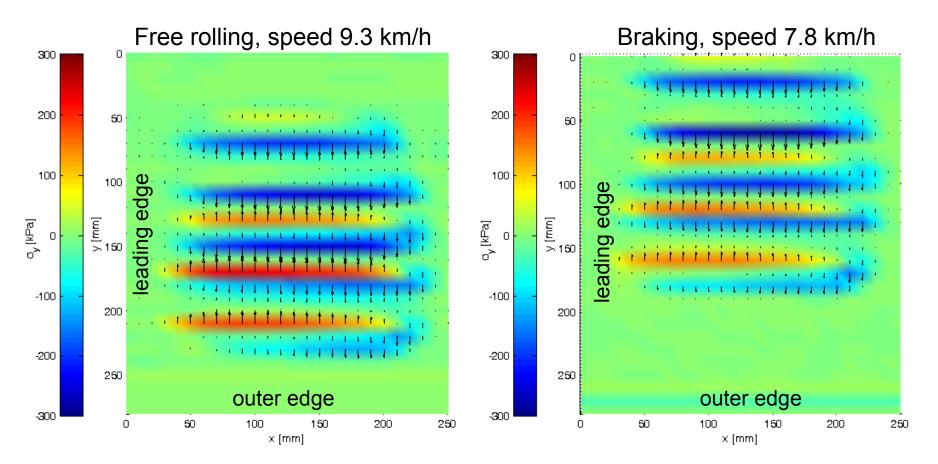
quasi-triangular distribution of longitudinal stress oriented towards the leading edge of the contact patch



Braking, speed 7.8 km/h



Truck Tyre Lateral Stress Distribution

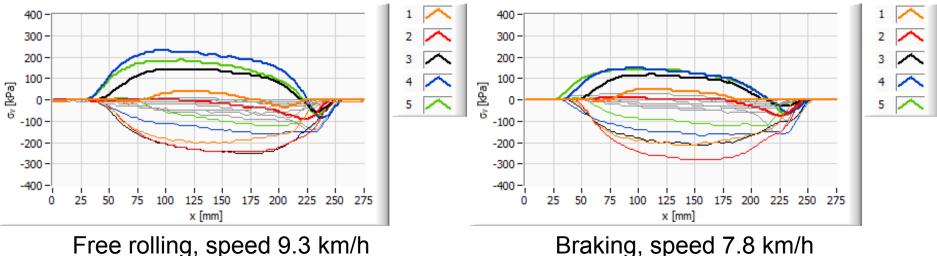




11R22.5 tyre, steering axle wheel with camber 780 kPa inflation pressure



Truck Tyre Lateral Stress Distribution



Free rolling, speed 9.3 km/h

- Free rolling and braking conditions: •
 - flattened bell shape of lateral stress distribution
 - the lateral stress vectors on the sides of every rib are opposite and oriented towards the grooves
 - the resultant lateral stress distribution is predominantly oriented towards the centre of the contact patch

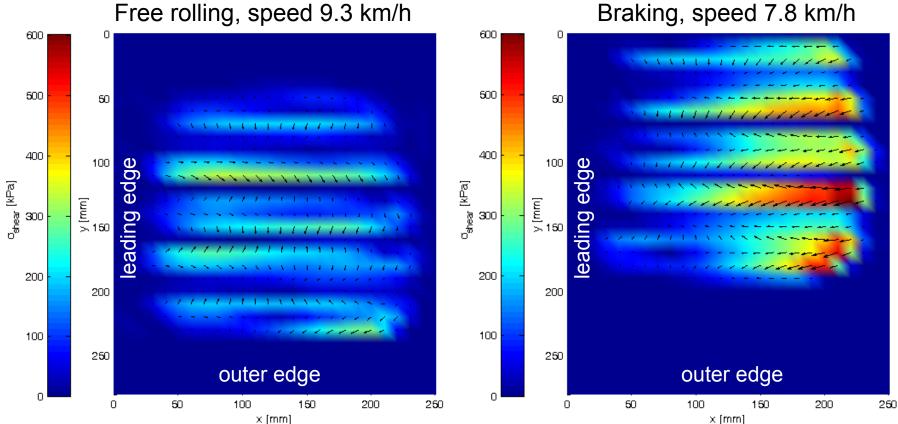






Truck Tyre Shear Stress Distribution

Free rolling, speed 9.3 km/h





11R22.5 tyre, steering axle wheel with camber 780 kPa inflation pressure



Truck Tyre Normal Stress Distribution

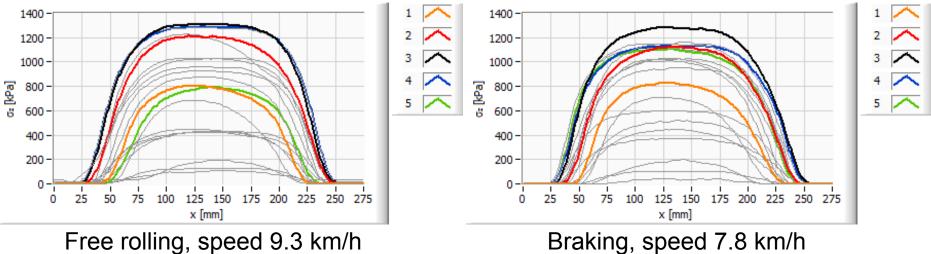
Free rolling, speed 9.3 km/h Braking, speed 7.8 km/h edge edge o_z [kPa] [2 2 250 ⊥ − 1 o_z [kPa] [ມີ 5150 leading leading outer edge outer edge Π \times [mm] \times [mm]



11R22.5 tyre, steering axle wheel with camber 780 kPa inflation pressure



Truck Tyre Normal Stress Distribution



Free rolling, speed 9.3 km/h

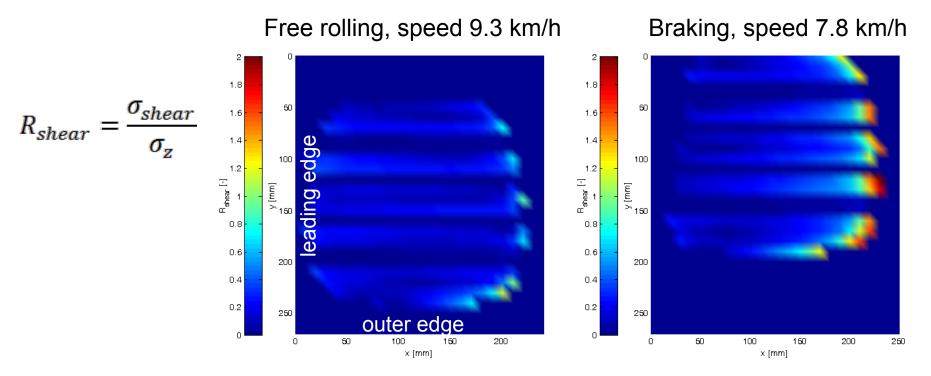
- Free rolling and braking conditions: •
 - normal stresses have rounded trapezoidal or bell-shaped distributions
 - normal stress distribution is not symmetrical across the width of the contact patch because of wheel camber angle







Shear to Normal Stress Ratio Distribution for Truck Tyre



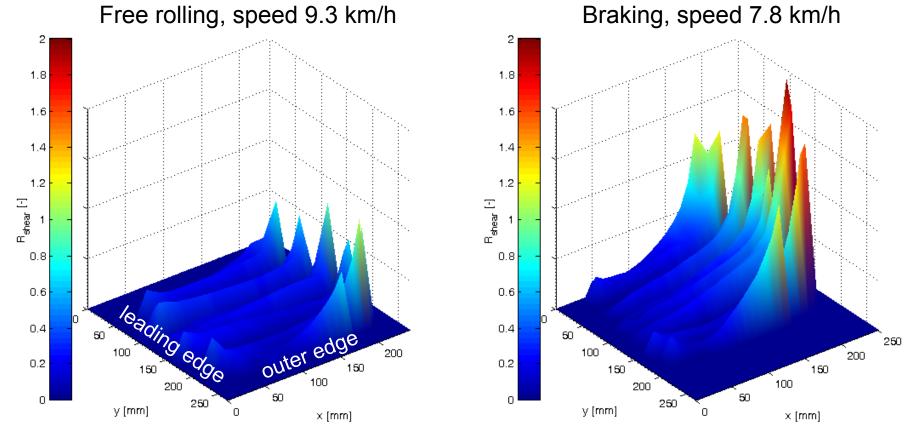
- Physical meaning of R_{shear} could be local sliding friction coefficient
- High R_{shear} in trailing area could imply that slip occurs between tread rubber and road

VEHICLE

Significant difference of R_{shear} values between free rolling and braking conditions



Shear to Normal Stress Ratio Distribution for Truck Tyre





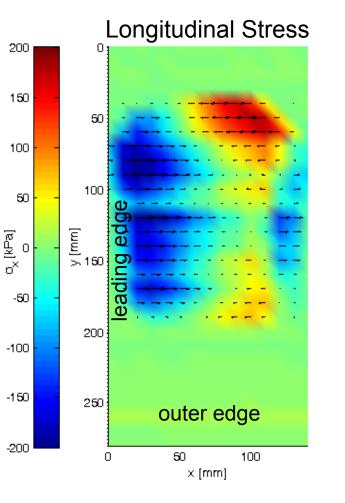
11R22.5 tyre, steering axle wheel with camber 780 kPa inflation pressure

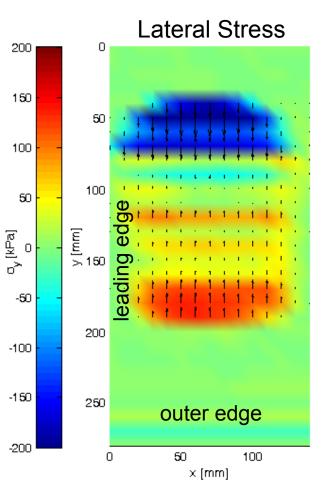


Passenger Car Tyre Stress Distribution

 205/55R16 tyre

- wheel with negative camber angle
- free rolling
- 1.4 km/h speed
- 240 kPa inflation pressure





VEHICI F

EX60 5015



Passenger Car Tyre Stress Distribution

Shear stress • vectors are generally oriented towards the centre of the contact patch

250

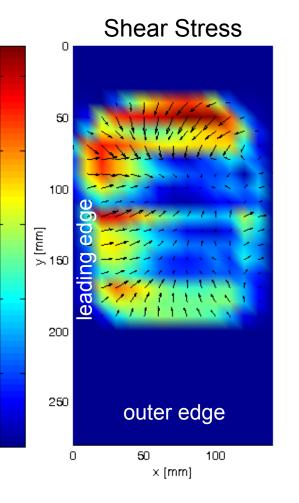
200

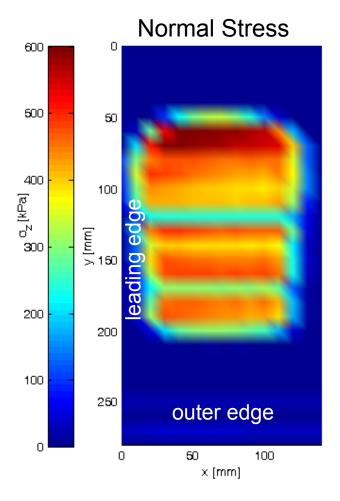
100

50

n

o_{shear} [Kha] The maximum • value of normal stress is 2.5 times greater than the inflation pressure





VEHICLE

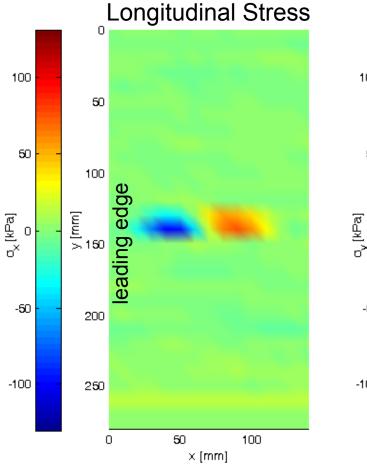
25

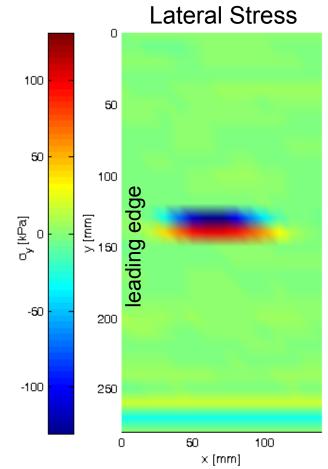
EX80 2012



Bicycle Tyre Stress Distribution

- 20x1.50 bicycle tyre
- free rolling
- 16.9 km/h speed
- 350 kPa inflation pressure







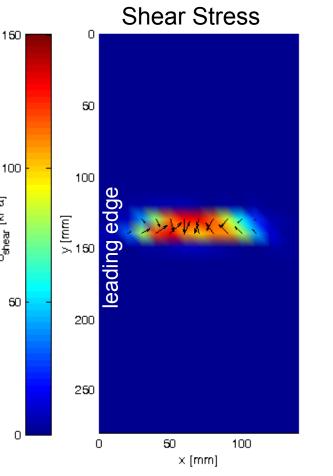


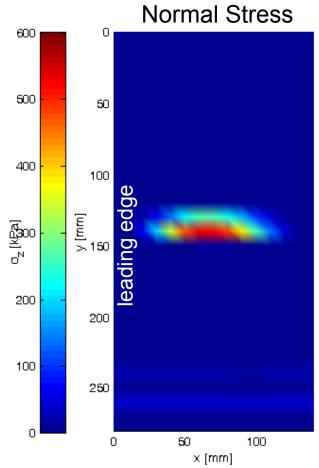
Bicycle Tyre Stress Distribution

Shear stress vectors are generally oriented towards the centre of the contact patch

100

J_{shear} [kPa] The maximum • value of normal stress is comparable with that of the passenger car





VEHICLE

27

EXPO 2012



Conclusions

- The rigs at University POLITEHNICA of Bucharest are capable of measuring stress distributions in the tyre-road contact patch in laboratory and road conditions
- The road embedded set-up is designed for truck tyres, also usable for other tyre types
- The road embedded set-up provides 3D stress distributions measured simultaneously on entire width of contact patch
- Stress distributions require wheel tracking and precise measurement of vehicle and wheel kinematics
- An alternative optical method (high speed camera) was used for measuring wheel kinematics
- The road embedded set-up can be used for measuring stress distributions also for wheels rolling with slip angle





Thank you for your attention!



The research was financed from the National Research Contract "Experimental and Numerical Research on Tyre-Road Interaction in View of Increasing Automotive Safety and Road Transport Efficiency"

Professor Dr Gabriel Anghelache (gabriel.anghelache@upb.ro) Lecturer Dr Raluca Moisescu

University POLITEHNICA of Bucharest Faculty of Transports, Automotive Engineering Department Splaiul Independentei 313, 060042, Bucharest, Romania www.autotesting.ro



