

DampTronic[®] select: a cost-efficient two-stage damping system

Klaus Schmidt, Stuttgart - June 13th 2012



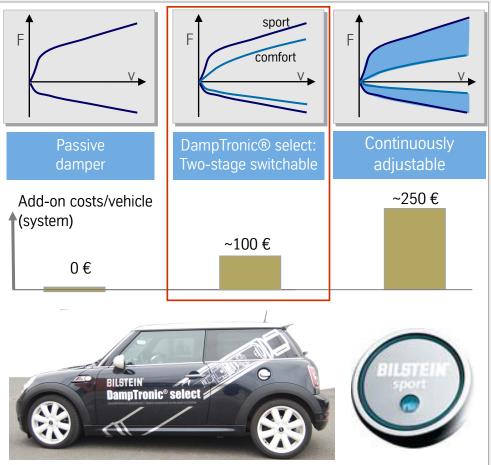
ThyssenKrupp Bilstein Suspension

Agenda – DampTronic[®] select

- Motivation DampTronic[®] select
- Valve design
- Functionality and tuning parameters
- Summery



Two stage damping system - DampTronic[®] select Motivation



Goal:

 Perceptible customer value by manual switching between two damper settings

("two in one")

- According to customer philosophies:
 - ightarrowSports suspension at the push of a button
 - \rightarrow Comfort suspension at the push of a button

Development targets:

- System-add-on costs < 100 €/vehicle
- Integrated, compact design
- Low energy consumption
- Both settings largely independent tunable

Positioning between passive und continuously adjustable system

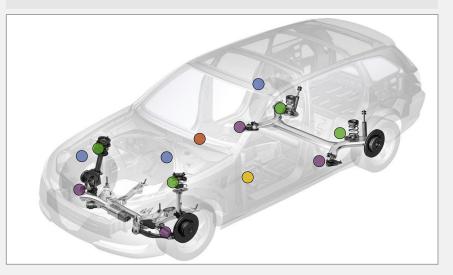


Two stage damping system - DampTronic[®] select Reduced system complexity

System complexity - two stage DampTronic® select

- 4x DampTronic[®] select damper
- 1x basic, simple electronic control unit
- 1x button at instrument panel

System complexity – continuously adjustable system

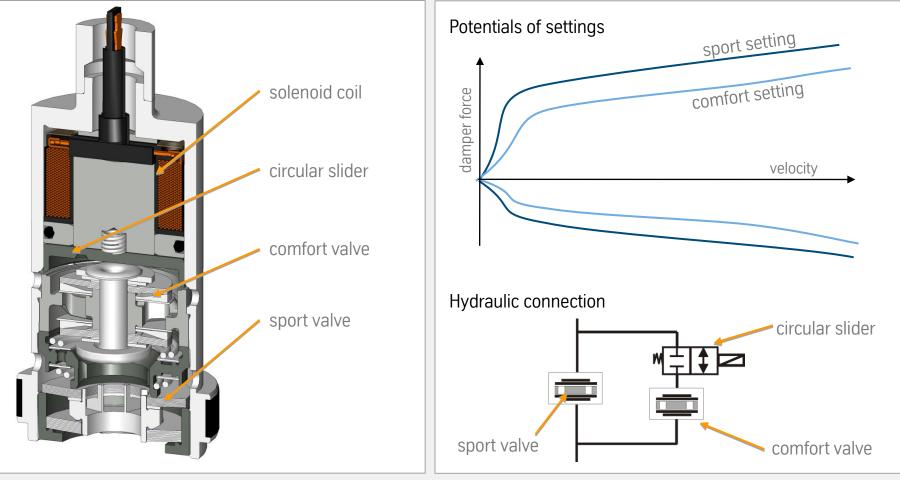


- 4x continuously adjustable damper
- Ix more complex electronic control unit
- 1x button at instrument panel
- 3x body acceleration sensor
- 4x height sensor

High cost reduction potential of the overall system



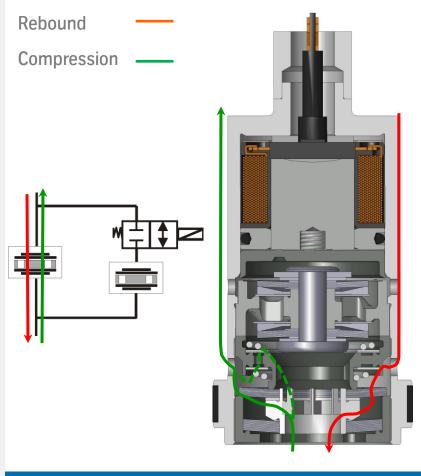
Two stage damping system - DampTronic[®] select Functional principle



Short packaged, integrated valve with high tuning potentials



Two stage damping system - DampTronic[®] select Functionality – Volume flow



Rebound Compression THE R

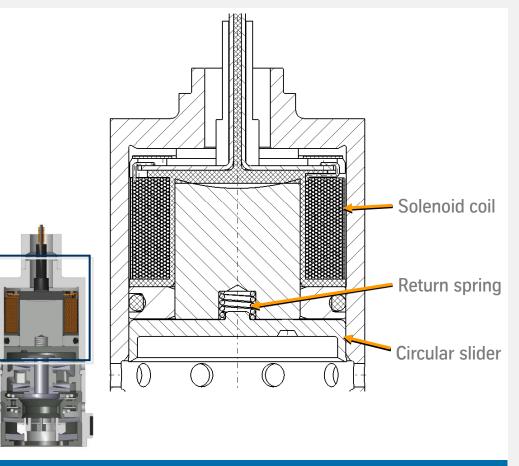
Comfort Setting





Two stage damping system - DampTronic[®] select Design - Actuator

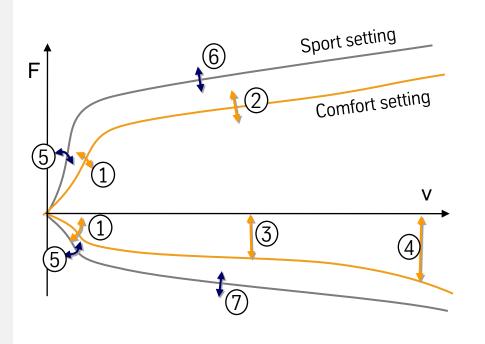
- Slider with optimized pressurized surfaces (ADS mass production part)
- Push current for switching operation (sport to comfort setting)
- Holding current in comfort setting energy consumption < 1 W



Function of actuator



Two stage damping system - DampTronic[®] select Functionality – Tuning parameters



Valve tunability

Criteria comfort setting

- 1 Variation of bypass
- 2 Variation of digressive area rebound
- 3 Variation of digressive area compression
- 4) Progressive behavior at higher velocities

Criteria sport setting

- (5) Variation of bypass (independent)
- (6) Variation of digressive area rebound
- \bigcirc Variation of digressive area compression

Tunability comparable to passive dampers



Two stage damping system - DampTronic[®] select Design – Product family



- Valve length for all dimensions 58mm
- Valve housing can be combined with 14mm, 18mm and 22mm piston rods
- Different solutions for piston rod integrated connectors or wires with connectors available
 - Adapted designs for different customer demands



Two stage damping system - DampTronic[®] select Summary

- Market penetration of adjustable damping systems was limited due to high product and system costs
- The DampTronic[®] select system costs are less than 50% in comparison to continuously adjustable systems
- With DampTronic[®] select new market potential for adjustable dampers will be opened up, especially in the lower car segments



